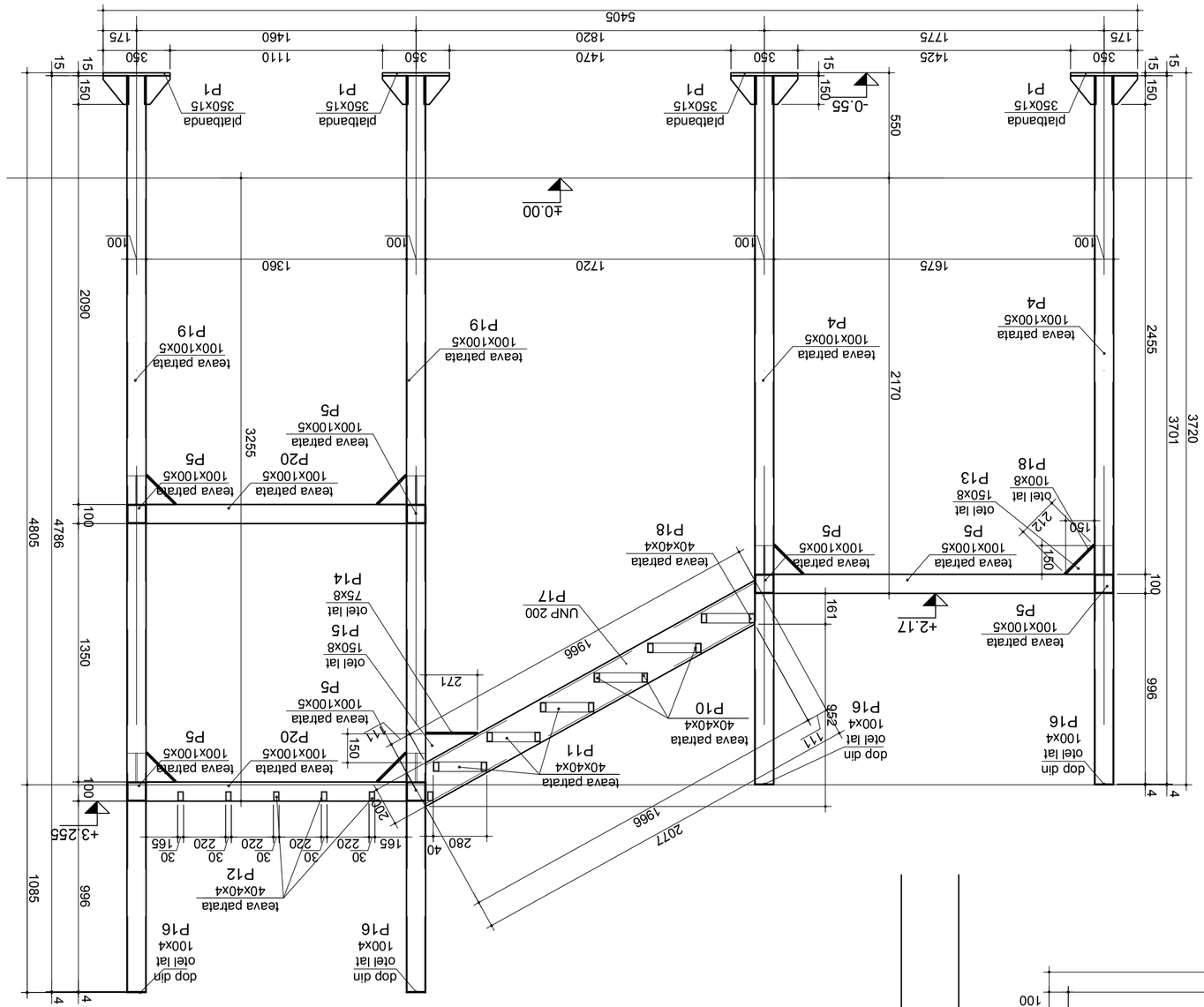
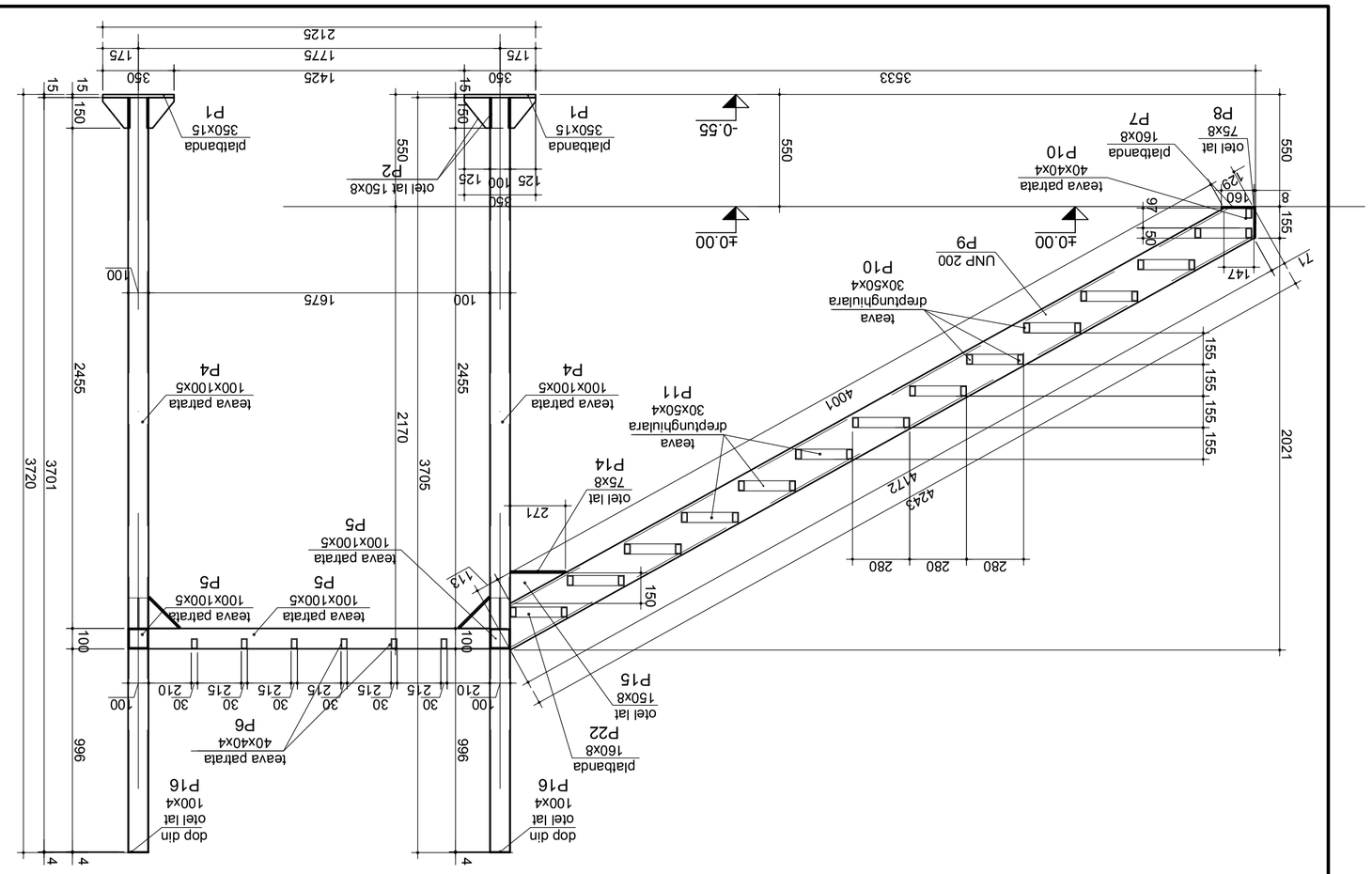
DETALII DE EXECUTIE
SCARA

ATENTIE!
-trepiele si podestele (tabla striata) nu sunt incluse in extras





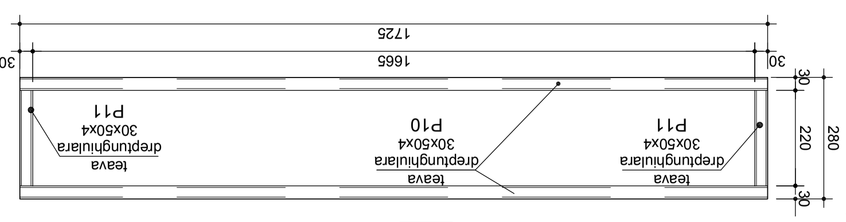
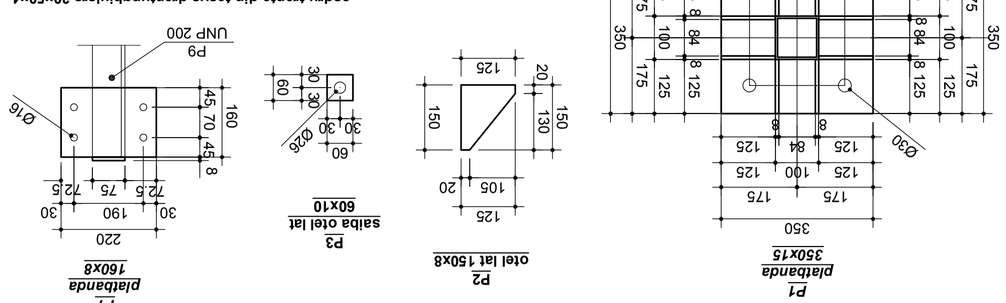
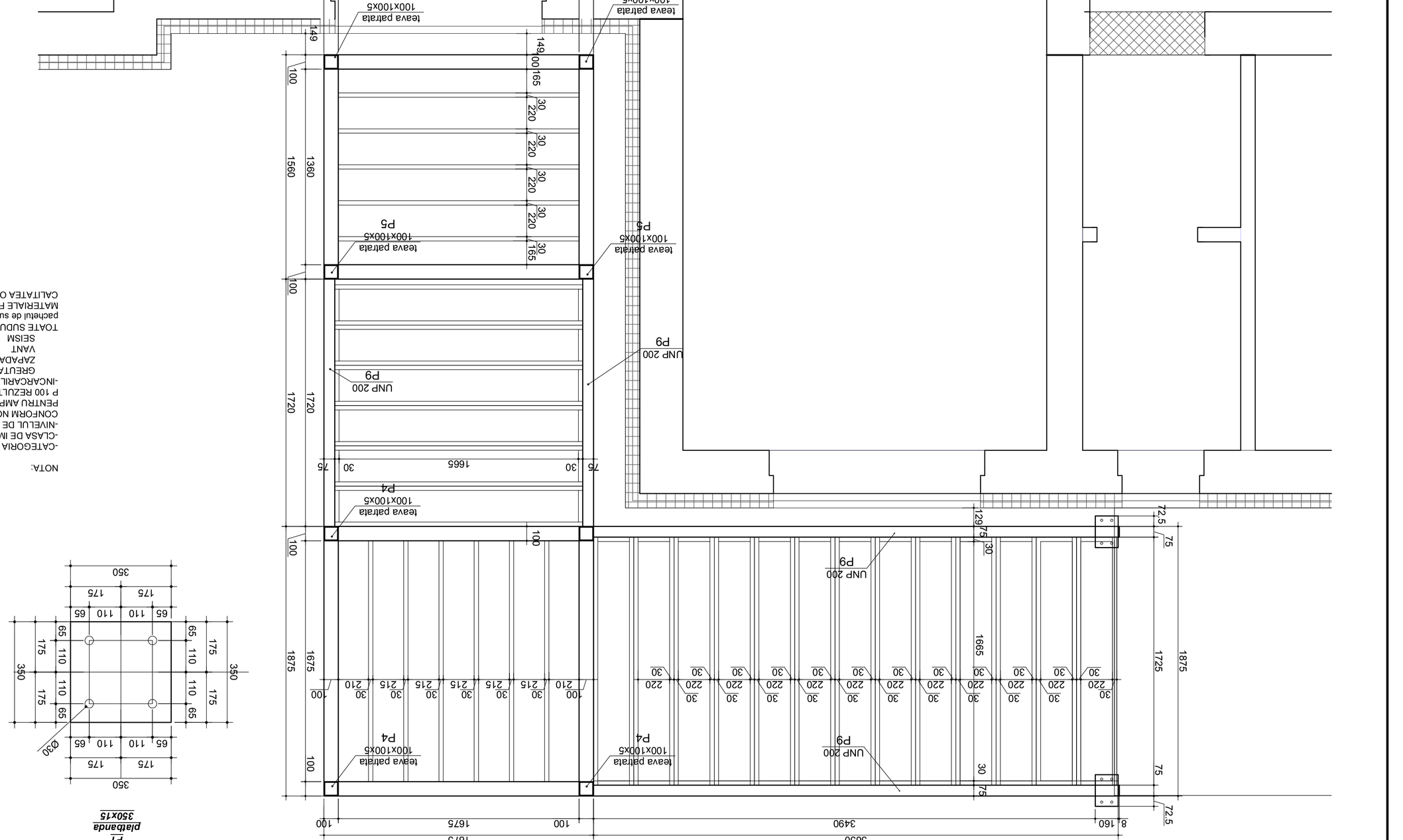
NOTA:
-NIVELUL DE ACCEPTARE: D
-TOATE ELEMENTE METALICE SE TRATEAZA ANTICOROZIV CU UN STRAT DE GRUND SI DOUA STRATURI DE VOPSEA -CATEGORIA DE EXECUTIE: B
-NIVELUL DE EXECUTIE AL IMBINARILOR SUDATE: C1
-CLASA DE CALITATE A IMBINARILOR SUDATE: C1
-SUDURILE VOR FI POANSONATE
287-1-1993
CALIFICATI SI CERTIFICATI CONFORM SR EN
-SUDURILE VOR FI EXECUTATE DE SUDORI
-OTELUL FOLOSIT: OL 37
-TOATE ELEMENTELE SUDATE VOR FI CU β_w=0,7 (=grosimea minima din
TOATE SUDURILE NECOTATE VOR FI a=0,7
SEISM P100/1-2013
VANT
ZAPADA
GREUTATE PROPRIE
-INCARCARILE AU FOST CALCULATE DUPA CUM URMEAZA:
PENTRU AMPLASAMENT IN ZONA SEISMICA "E" CONFORM NORMATIV
P 100 REZULTA: a_g=0,15g, T_C=0,7 SEC.
CONFORM NORMATIV C 150 -1999
-NIVELUL DE ACCEPTARE AL IMBINARILOR SUDATE ESTE "C"
-CLASA DE IMPORTANTA-II
-CATEGORIA DE IMPORTANTA ESTE "C"

NOTA:
-TABLE GROASE OL 37-2h
-PROFILE LAMINATE IPE , UNP, HEA,
MATERIALE FOLOSITE:
S235, S355
CALITATEA OTELULUI:
-SUDURI MONTAJ GRUPA 10.9.8.8
-SUDURI ANCORAJ GRUPA 6.8
-SABLARE IN VEDEREA VOPSIRII
-UN STRAT DE GRUND IN VEDEREA VOPSIRII
-DOUA STRATURI DE VOPSEA

poz.	DENUMIRE	LUNG.	NR.	GREUTATE IN KG			
		mm	buc.	gr/ml	gr/buc	total	
P1	platbanda 350x15	350	8	4.71	14.42	115.39	S235
P2	otel lat 150x8	126	64	9.42	1.18	75.36	S235
P3	otel lat 60x10	60	32	4.71	0.28	9.04	S235
P4	teava patrata 100x100x5	3701	4	15.70	58.11	232.42	S235
P5	teava patrata 100x100x5	1675	8	15.70	26.30	210.38	S235
P6	teava patrata 40x40x4	1675	6	5.02	8.41	50.45	S235
P7	platbanda 160x8	220	2	10.04	2.21	4.42	S235
P8	otel lat 75x8	155	2	4.71	0.73	1.46	S235
P9	UNP 200	4243	2	25.30	107.35	214.70	S235
P10	teava patrata 40x40x4	147	40	5.02	0.74	29.52	S235
P11	teava patrata 40x40x4	1645	40	5.02	8.26	330.32	S235
P12	teava patrata 40x40x4	1675	5	5.02	8.41	42.04	S235
P13	otel lat 150x8	150	24	5.02	0.75	18.07	S235
P14	otel lat 75x8	271	4	4.71	1.28	5.11	S235
P15	otel lat 150x8	271	4	9.42	2.55	10.21	S235
P16	otel lat 100x4	100	8	3.14	0.31	2.51	S235
P17	UNP 200	2077	2	25.30	52.55	105.10	S235
P18	otel lat 100x8	212	24	5.02	1.06	25.54	S235
P19	teava patrata 100x100x5	4786	8	15.70	75.14	601.12	S235
P20	teava patrata 100x100x5	1360	4	15.70	21.35	85.41	S235
P21	surub conexpand M12	150	8	1.00	0.15	1.20	gr. 8.8
P22	teava patrata 40x40x4	1000	18	5.02	5.02	90.36	S235
P23	teava patrata 40x40x4	18000	1	5.02	90.36	90.36	S235
P24	teava patrata 40x40x4	18000	2	5.02	90.36	180.72	S235
P25	teava patrata 20x20x2	800	178	1.25	1.00	178.00	S235
	TOTAL OL 37					2709.2	
	FERTRU SUDURA SI GRUND 3%					81	
	TOTAL GENERAL (kg)					2790	

montant balustrada
mana curenta
element orizontal, suport grile verticale
grile verticale balustrada

EXTRASE DE LAMINATE



cadru trepte din teava dreptunghiulara 30x50x4
19 buc.